FIG. 1

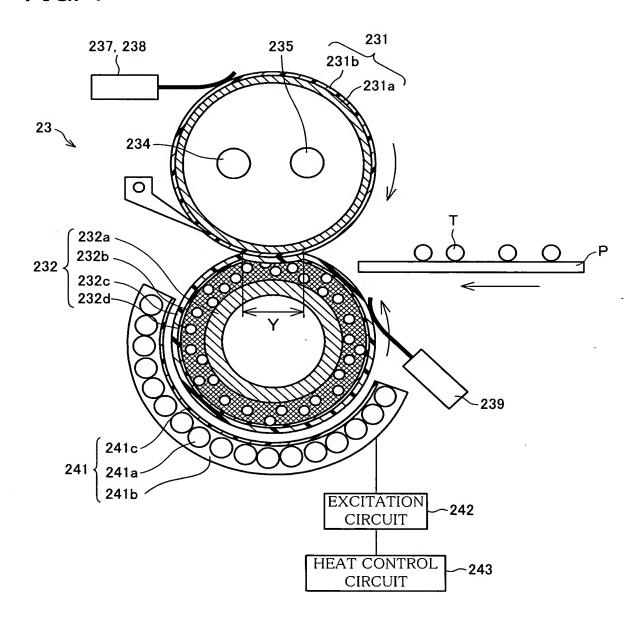


FIG. 2

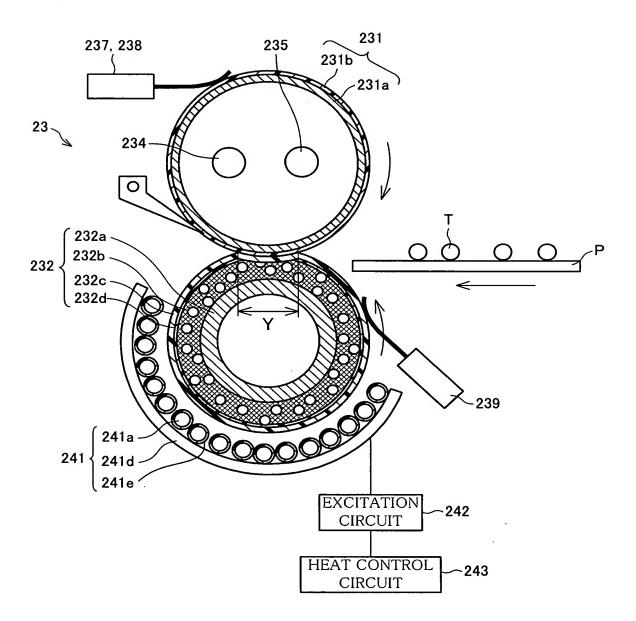
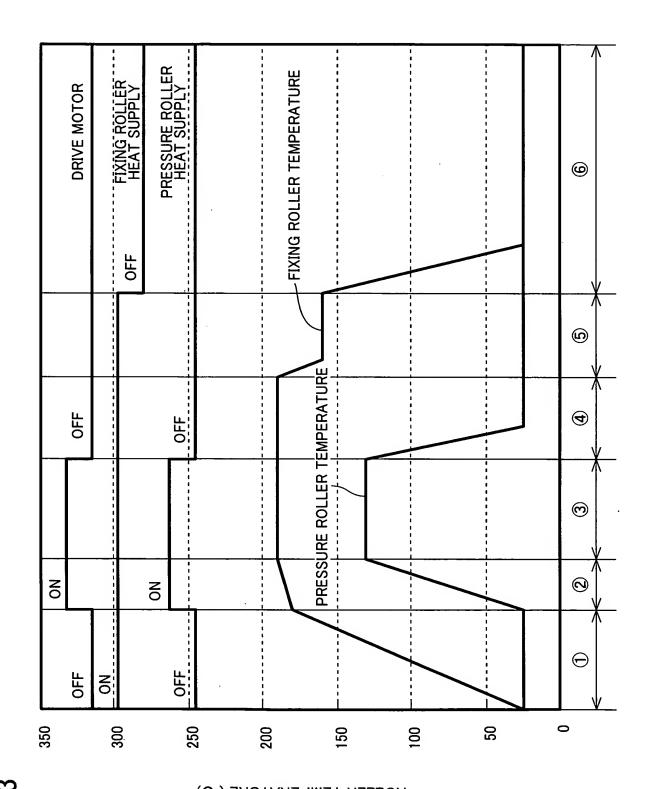
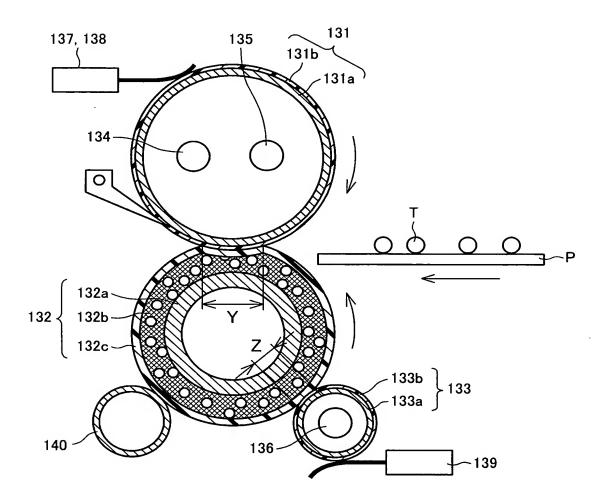


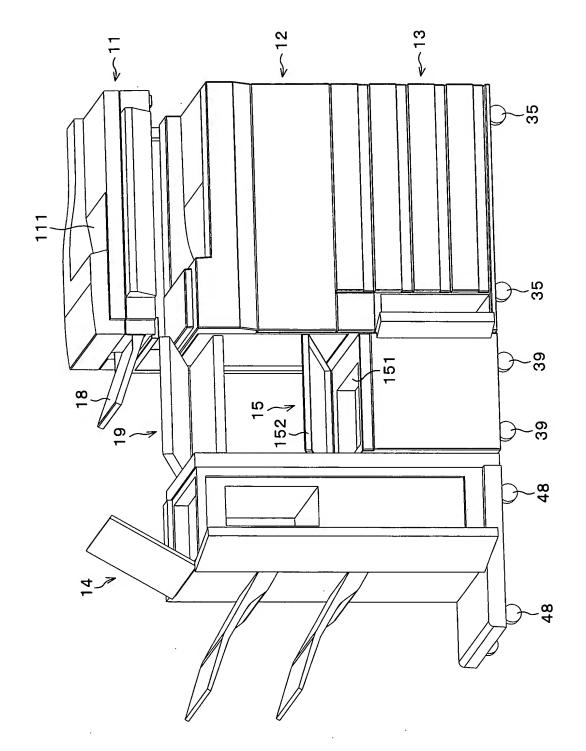
FIG. (

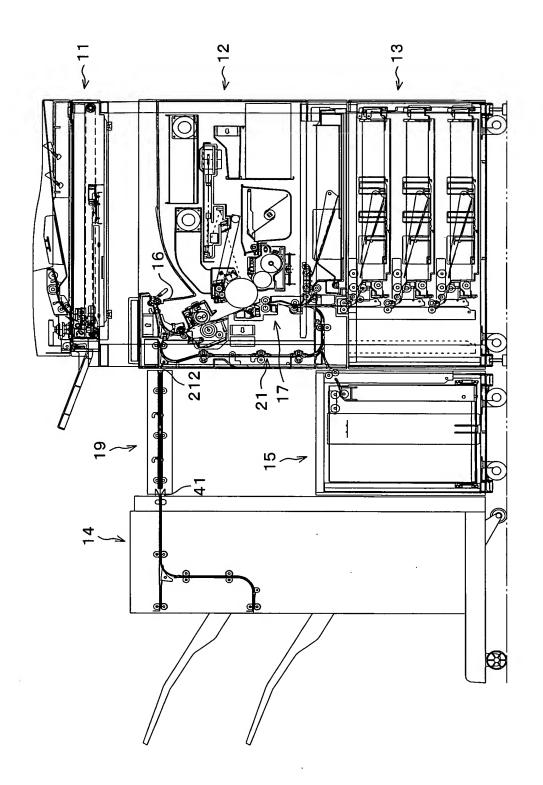


ROLLER TEMPERATURE (°C)

FIG. 4







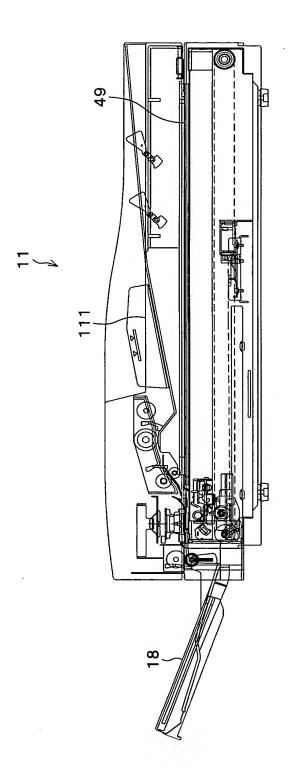


FIG. 8

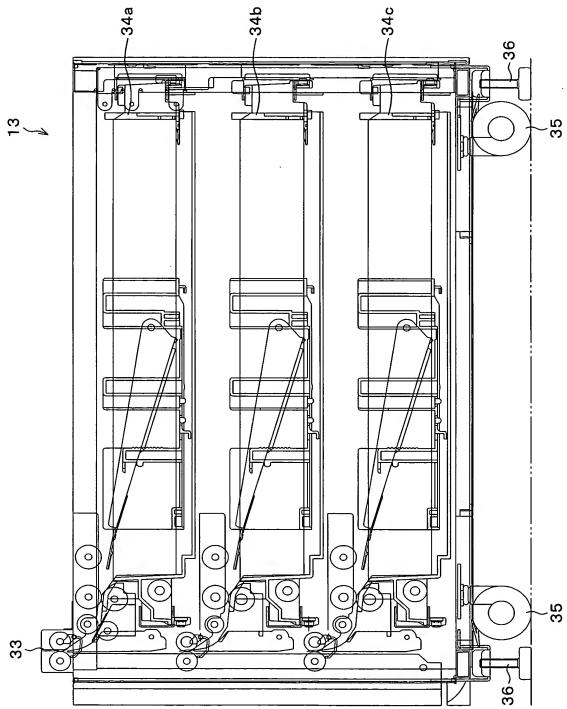


FIG. 10

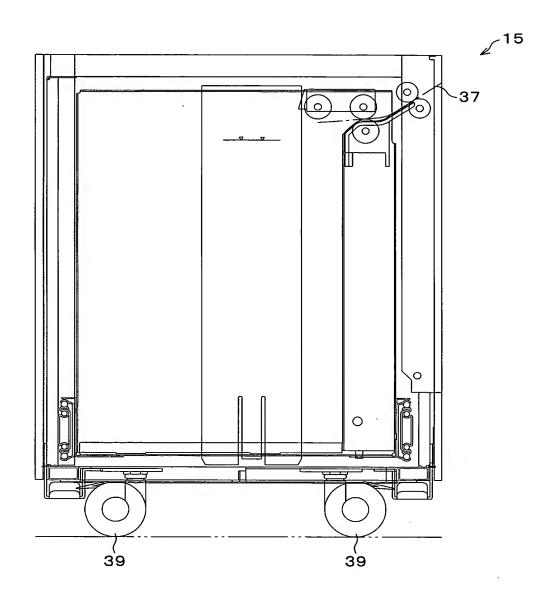


FIG. 11

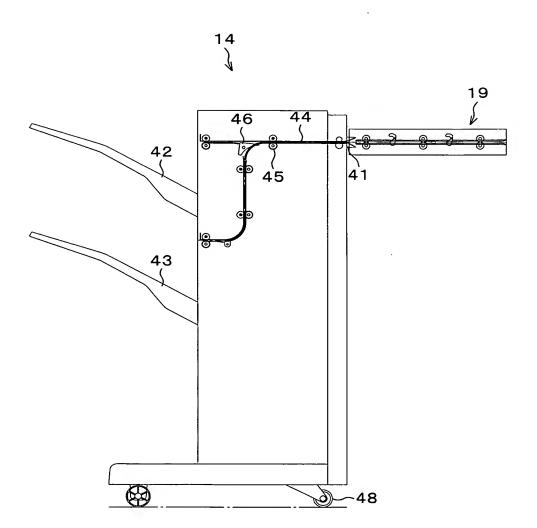


FIG. 12

